GTC Paints Company Ltd.

P.O. Box: 24445 Safat - 13105 - Kuwait Sabhan Tel.: 24710120 - Fax: 24761261 Shuwaikh Tel.: 24848285 - Fax: 24837138 Capital: K.D. 1,000,000 - C.R.: 20117



شركة أصباغ جي تي سي المحدودة

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GETATHANE CLEAR COATING_**

PRODUCT DESCRIPTION:

An advanced quality of Two-pack Polyurethane Clear Coating based on Polyol /

Polyisocyana	ite Resin deve	loped	for application over porous surfaces intended for			
			heavy duty Epoxy/Polyurethane systems.			
SPECIAL Excelle Very to	FEATURES: ent penetration and ough and quality as apply with exter	d bindi	ing properties.			
	Can be used as a primer/finish coat.					
☐ Durabl	Durable film where no long-term overcoating restrictions.					
decorative finish Wood, previous! ☐ Externa ☐ Interna ☐ Woode ☐ As a cl	/ Exterior priming thes, heavy duty top by coated Walls and all concrete structured walls and ceiling the furniture and page ar finish coat over	o coats Mason are gs anelling er GTC	g coat as well as decorative and protective finish coat over and a wide range of substrates including Concrete, Asbestos, ary, Bricks, Stone etc, i.e. Textured Systems to minimize dust and dirt retention. sh coat over Getoxy/Getathane Coloured Finishes.			
PRODUCT	DATA:					
FINISH		:	HIGH GLOSS			
COLOUR		:	Clear			
VOLUME SOLIDS :		:	27%			
PRODUCT WEIGHT : 0.95 kg/ltr.						
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PRODUCT	WEIGHT	
INODUCI	AATSIGILI	

REC. FILM THICKNESS

95 microns per coat (approx. 3.7 mils) 25 microns per coat (approx. 1 mil)

Dry:

10.8 m²/ltr.

THEO. COVERAGE

Practical coverage primarily depends upon nature of surface profile, method of application and site conditions.

MIXING RATIO

Curing Agent 1 (by volume)

POT LIFE

Ambient Temperature	10 °C	25 °C	40 °C
	50 °F	77 °F	103 °F
No. of Hours	12 hrs.	8 hrs.	4 hrs.

23°C (73 °F) FLASH POINT 23 °C Curing Agent (73 °F) Mixed 23 °C (73 °F)

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DRYING TIME:

SUBSTRATE	TOUCH	HARD	FULL CURE	OVERCOATING INTERVALS	
TEMPERATURE	DRY	DRY	TIME	MINIMUM	MAXIMUM
10 °C (50 °F)	2½ hrs.	10 hrs.	one week	16 hrs.	IND.
25 °C (77 °F)	1½ hours	8 hrs.	one week	10 hrs.	IND.
40 °C (104 °F)	1 hour	5 hrs.	one week	6 hrs.	IND.

STANDARDS & APPROVALS:

Supportive information is available upon request to establish an assessment to be acquired as with regards to product's compliance with/to a particular authority's queries / specifications. *Please consult with GTC Technical Service Dept.*

SURFACE PREPARATION:

- 1. Degrease areas where oil, grease and other surface contamination exist in accordance with SSPC-SP1 Solvent Cleaning. (Use *GTC002 Thinner*).
- 2. Porous surfaces i.e., concrete, masonry, wood ... etc. should be sound and free from laitance, powdery and foreign material. (Sand papering, wire brushing and/or mechanical power tool cleaning is normally adequate).
- 3. Surfaces to be coated/overcoated must be dry, clean and free from contamination prior to paint application process.

APPLICATION DETAILS:

☐ PURPOSE OF USAGE:

- ☐ Intended for **two coat applications** over a thinned down priming coat of the same over bare and porous surfaces i.e., Concrete, Masonry, Wood ... etc. to obtain a *Clear Gloss Polyurethane Finish*.
- ☐ Can also be applied in a single or two coat applications over previously coated decorative / protective coated material i.e., *Textured Systems, Getoxy* and *Getathane Coatings*.

☐ MIXING AND THINNING:

Individual components should be separately mixed and then added together according to stated mixing ratio where mixing should be properly done. Thinning with *GTC077 Getathane Thinner* should be carried out after mixing base with Curing Agent as below table:-

Application Method	Brush/	Conv.	Airless
	Roller	Spray	Spray
Thinning by Vol (% Max.)	10 %	15 %	5 %

\square NOTES:

- ☐ When applied over itself in a **Three Coat System**, first coat is to be thinned down **30%** by volume; whereas 2nd & 3rd coats are to be thinned down **15%** by volume with recommended thinner.
- ☐ Can also be applied directly over Metal Surfaces (Ferrous & Non-ferrous) providing excellent adhesion characteristics ... etc. i.e., Mild Steel, Zinc Coated Steel, Copper, Aluminium ... etc.

☐ CLEANING:

For cleaning tools and equipments use *GTC077 Getathane Thinner*.

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APPLICATION CONDITIONS:-

At a temperature ranging 5°C (41°F) to 40°C (104 °F). Relative humidity is below 75%.

STORAGE & HANDLING:-

Product must be stored as per local regulations and should be kept in dry well ventilated location far from heat and direct sunlight. Can should be tightly closed after use. Mix well before use. Storage temperature range between 5°C (41°F) to 40°C (104 °F).

SAFETY PRECAUTIONS:

The following notes should be considered when using/applying painting material:-

- (a) Take precautions to prevent material entering the eyes (goggles should be worn, irrigate the eyes with water when become contaminated and obtain medical care at once).
- (b) Take precautions to avoid skin contact (gloves should be worn, barrier cream should be used).
- (c) Ensure that repeated contact of paint with skin is avoided.
- (d) Provide adequate ventilation. (Face masks must be worn).
- (e) Keep away from sparks and open flames (for solvent-based materials).

DISCLAIMER:

- The information given in this data sheet is for guidance only and is done to the best of our knowledge at the date of printing/issuing.
- GTC reserves the right to change the content of this data without any prior notice.
- Since we have no control over either the nature or condition of the substrate or different factors which effect the use and application of our products; therefore, no liability can be accepted on basis of this data sheet, unless we specifically agree in writing as to the suitability of the recommended product for the intended purpose; and furthermore, application of this product should be carried out under our control and direct supervision.
- Product data are subject to change without notice and become void five years from the date of issue.

PACKING	•	 3.6 Ltr Tins (Base + Curing Agent) 18 Ltr Tins (Base + Curing Agent)
ISSUANCE DATE	:	August 2017.
ORIGIN	:	Manufacture in Kuwait By GTC Paints Company Ltd.
ADDRESS	:	GTC PAINTS COMPANY LTD. P.O.Box 24445 Safat, 13105 Safat, Kuwait Tel: 24710120/24710170 - Fax: 24761261.

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